

## Garant

### Flap disc Fleece/fabric, Ø 125 mm, Grit equivalent: 80MED



#### Order data

Order number	566335 80MED
GTIN	4045197890399
Item class	51M

#### Description

##### Version:

Flap disc with a combination of cloth flaps of **abrasive cloth (A)** in 80 grit and **fleece (medium)**. **High metal removal rate** and consistent **surface finish** in a single pass.

##### Application:

TIG weld seam smoothing, surface and contour grinding, deburring work. Recommended speed 6500 rpm.

#### Technical description

Disc Ø	125 mm
Bore Ø	22.23 mm
Shape description	dished
Grit equivalent	80
Grinding medium code	A
Iron, sulphur and chlorine constituents	< 0.1 %
Product name attribute	Ø 125 mm
optimised for material	INOX

maximum circumferential speed	80 m/s
recommended speed	6500 min <sup>-1</sup>
Type of product	Abrasive flap disc

## User data

	Suitability	V <sub>c</sub>	ISO code
Alu Mg	suitable		
Steel < 900 N/mm <sup>2</sup>	suitable		
Steel < 1400 N/mm <sup>2</sup>	suitable		
Steel < 55 HRC	suitable		
Steel < 60 HRC	suitable		
Steel < 67 HRC	suitable		
INOX	suitable		
Ti	suitable		
GG(G)	suitable		
Plastic, GRP	suitable		
Paint	suitable		
Uni	suitable		
dry	suitable		